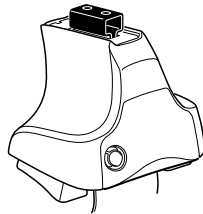


# Kit 1591

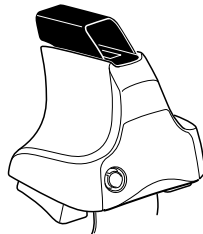
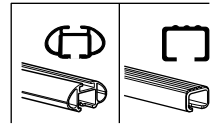
**AUDI A6**, 4-dr Sedan, 04–

**AUDI A6**, 4-dr Sedan, 05–

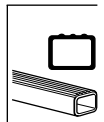
**AUDI S6**, 4-dr Sedan, 05–



**754** Rapid System  
**480R** Rapid Traverse (North America)



**480** Traverse (North America)



754 Rapid System

480R Rapid Traverse (North America)

480 Traverse (North America)

(North America)

- Component 1: x2
- Component 2: x2 (23 mm)
- Component 3: x2 (23 mm)
- Component 4: x4
- Component 5: x4
- Component 6: x1 (17 mm)
- Component 7: x2 (23 mm)
- Component 8: x2
- Component 9: x2
- Component 10: x2
- Component 11: x2
- Component 12: x2

- Component 1: x2 (911)
- Component 2: x2 (1090)
- Component 3: x1 (29)
- Component 4: x1 (30)
- Component 5: x1 (259)
- Component 6: x1 (260)
- Component 7: x1 (Diagram with RR, FR, FL, RL labels)

1



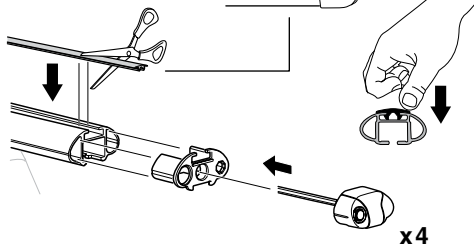
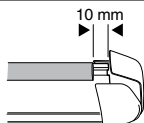
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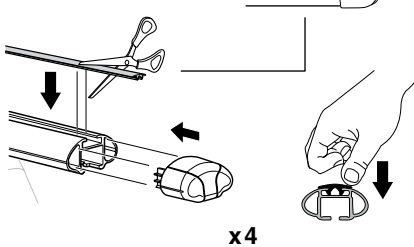
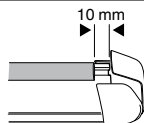
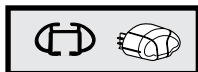
754 Rapid System  
480R Rapid Traverse  
(North America)



x4



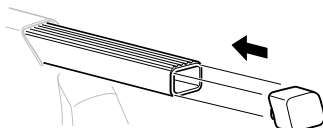
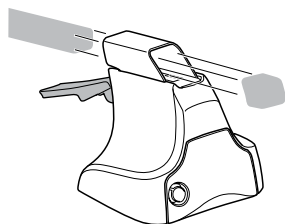
x4



x4



480 Traverse  
(North America)

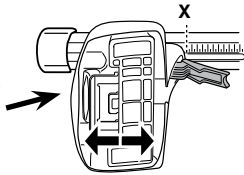


x4

**3**



**754** Rapid System



	X
<b>AUDI A6, 4-dr Sedan, 04-</b>	<b>36</b>
<b>AUDI A6, 4-dr Sedan, 05-</b>	<b>36</b>
<b>AUDI S6, 4-dr Sedan, 05-</b>	<b>36</b>



	Y
<b>AUDI A6, 4-dr Sedan, 04-</b>	<b>36</b>
<b>AUDI A6, 4-dr Sedan, 05-</b>	<b>36</b>
<b>AUDI S6, 4-dr Sedan, 05-</b>	<b>36</b>

**3**



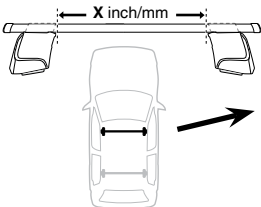
**480R** Rapid Traverse



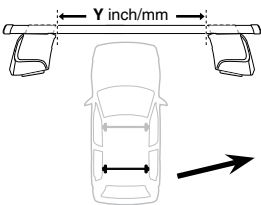
**480** Traverse



**(North America)**

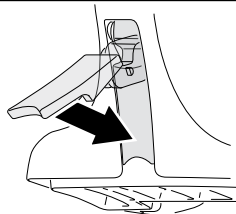


	X inch	X mm
<b>AUDI A6, 4-dr Sedan, 04-</b>	<b>39 3/4"</b>	<b>1011 mm</b>
<b>AUDI A6, 4-dr Sedan, 05-</b>	<b>39 3/4"</b>	<b>1011 mm</b>
<b>AUDI S6, 4-dr Sedan, 05-</b>	<b>39 3/4"</b>	<b>1011 mm</b>



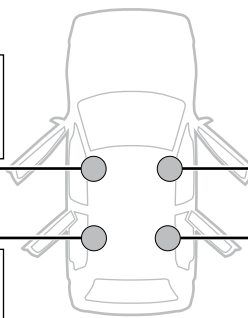
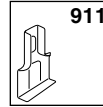
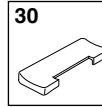
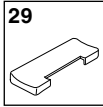
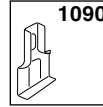
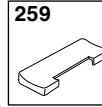
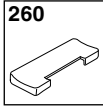
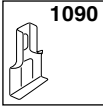
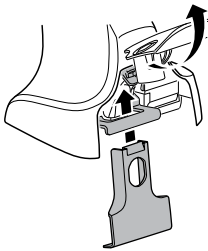
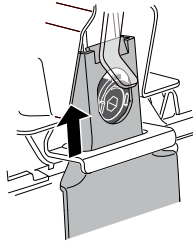
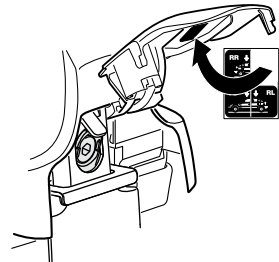
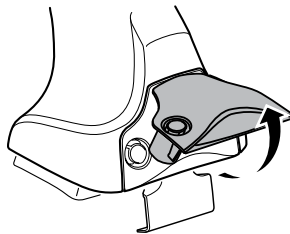
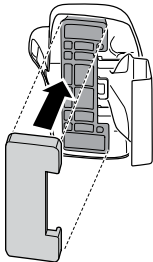
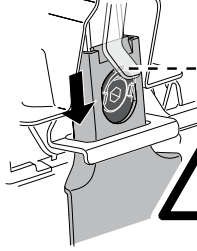
	Y inch	Y mm
<b>AUDI A6, 4-dr Sedan, 04-</b>	<b>39 3/4"</b>	<b>1011 mm</b>
<b>AUDI A6, 4-dr Sedan, 05-</b>	<b>39 3/4"</b>	<b>1011 mm</b>
<b>AUDI S6, 4-dr Sedan, 05-</b>	<b>39 3/4"</b>	<b>1011 mm</b>

**4**

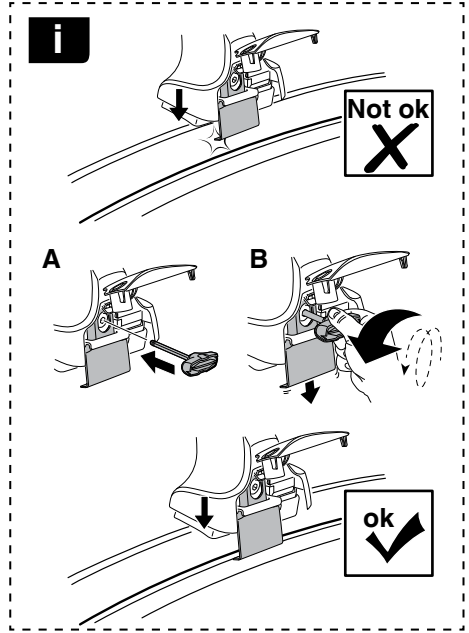


**5**

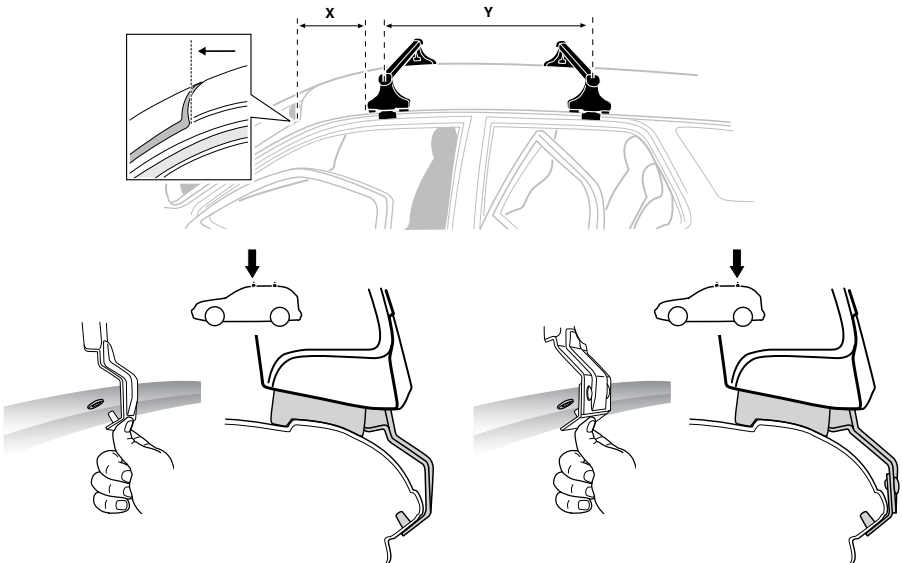
**AUDI A6, 4-dr Sedan, 04–**  
**AUDI A6, 4-dr Sedan, 05–**  
**AUDI S6, 4-dr Sedan, 05–**

**A****B****C**

6



	X mm	Y mm	X inch	Y inch
AUDI A6, 4-dr Sedan, 04–	215 mm	790 mm	8 1/2"	31 1/8"
AUDI A6, 4-dr Sedan, 05–	215 mm	790 mm	8 1/2"	31 1/8"
AUDI S6, 4-dr Sedan, 05–	215 mm	790 mm	8 1/2"	31 1/8"



7



GB/US Tighten alternately  
 D Die Schrauben abwechselnd anziehen  
 F Serrer alternativement chaque côté  
 NL Afwisselend aan de linker- en de rechterkant aandraaien  
 I Alternare il serraggio delle viti  
 E Apertar alternativamente  
 PT Aperte alternadamente  
 S Dra åt växelvis  
 FIN Kierrä vuorotellen  
 EST Pinguldage vaheldumisi  
 LAT Pieļieciet pamišus  
 LIT Užsukinėkite pakaitomis  
 PL Śruby dokręcaj naprzemiennie  
 RU Затягивайте попеременно

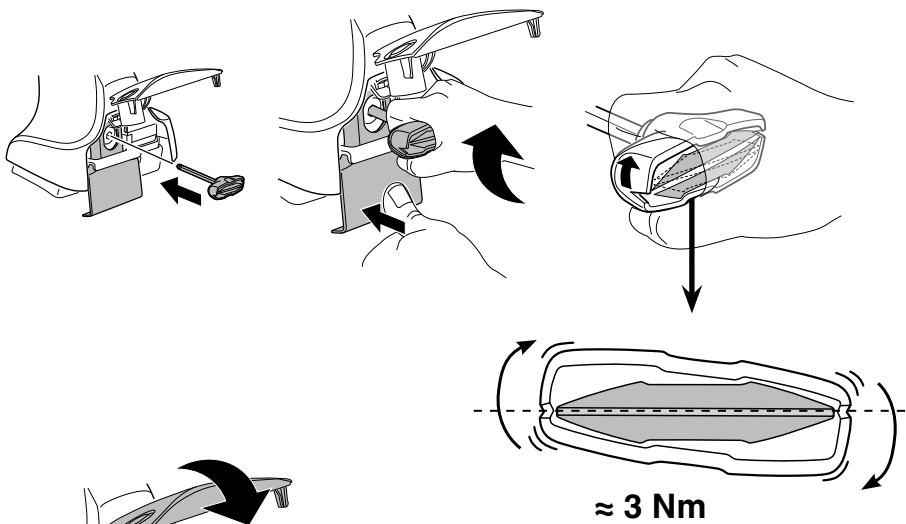
CZ Pokręťta bagażnika dokręcaj naprzemiennie.  
 SK Dofahajte striedavo  
 SLO Privijajte izmenično.  
 HR Naizmjerno zategnite  
 HU Egymástól függetlenül szorítandó  
 GR Σφιγίγεται εναλλάξ  
 TR Dönüşümlü sıkın

中文 交替拧紧

한국어 번갈아 가며 조이십시오.

日本語 交互に締め付けてください。

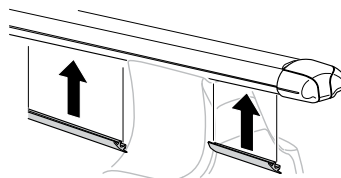
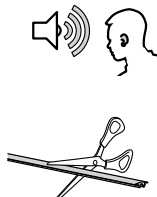
ไทย ชันในแบบสลับ

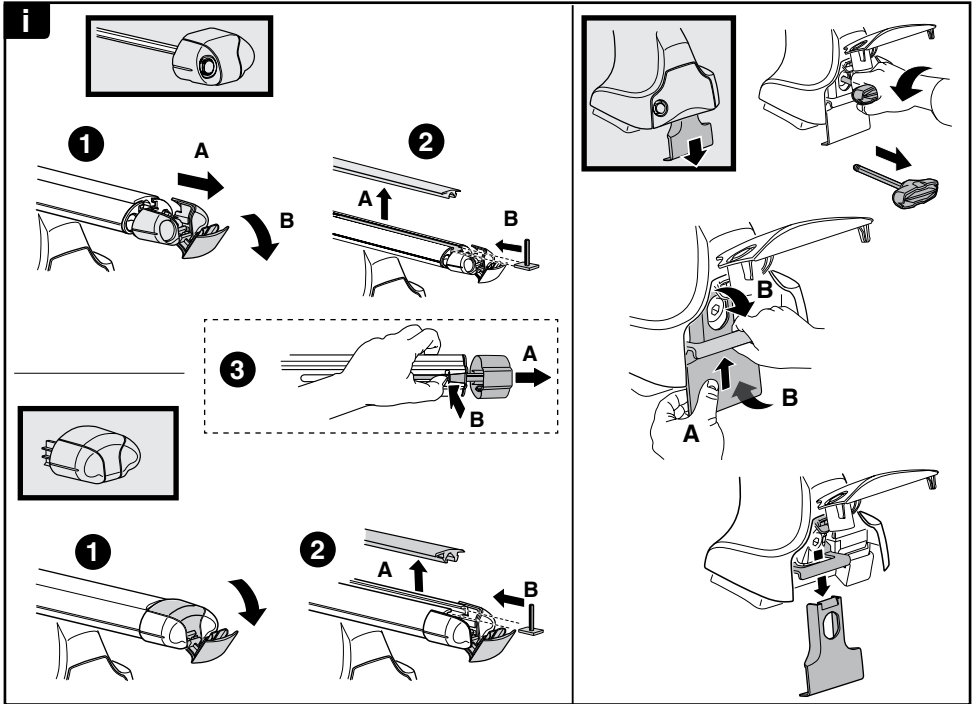


8

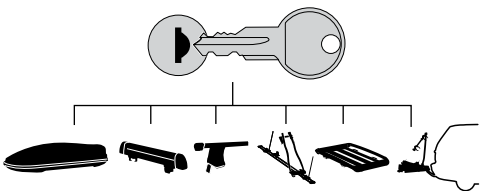


x1  
17 mm





**THULE**  
SWEDEN  
**ONE  
KEY  
SYSTEM**



- 544 (x4)
  - 596 (x6)
  - 588 (x8)
  - 510 (x10)
  - 452 (x12)
- NA  
EUR  
ASIA

